APPLICATIONS SEMINAR A4

SID 2001 San Jose, California, June 6, 2001

FLAT PANEL DISPLAY MEASUREMENTS AND STANDARDS

Edward F. Kelley *

Physicist National Institute of Standards and Technology (NIST) Gaithersburg, Maryland, USA

Summary

Display metrology is discussed as applied to flat panel displays (FPDs). Topics include the importance of proper set up, expected measurement uncertainty vs. repeatability, and problems in making accurate light measurements. The role played by measurement diagnostics is considered and encouragement is given to employ such diagnostics routinely. A review of the status of international display standards is provided.



^{*} Electricity Division, Electronics and Electrical Engineering Laboratory, Technology Administration, U.S. Department of Commerce. This is a contribution of the National Institute of Standards and Technology and is not subject to copyright.

Flat Panel Display Measurements and Standards

Because of the explosive growth of the demand for electronic displays and competition within the display industry, there is an increasing need for well-defined display metrology. Good metrology is needed to level the playing field, so to speak, not only within a particular display technology, but also across technologies. For example, we want to be able to compare the contrast of one display with the contrast of another display in a meaningful way and not wonder how the measurement was made. The parameters that characterize the display should not depend upon who measures the display (to within the limits of the uncertainty of the measurements). Those who incorporate displays into their equipment need to be able to specify what they want in such a manner that there will be no argument as to whether a display meets the specifications or not. Nobody wants surprises, and companies that do a good job of manufacturing should have the metrological backing to prove the quality of their products. All these concerns require unambiguous metrology. In this seminar, we discuss several aspects of display metrology. We then provide a list of many of the associated standards activities for your further reference.

Display Metrology

Characterization of the display depends upon how the display is configured. How the display is configured depends upon the task for which it is to be used. How well the measurements are made depends upon how well the measurements *can* be made in addition to the methods, equipment, and skills employed. Good metrology depends upon a realistic expectation of the instrumentation performance, a sensitivity to diagnostics, and an understanding of the limits of the measurement apparatus.

Display Standards

Display standards can contain several categories of specifications. They can specify what to measure, how to measure, how to check or correct the measurement, and the compliance limits of acceptability of a measurement result. Many standards concern themselves with having displays meet a certain minimum of performance. These are performance or compliance standards, and they often must deal with ergonomic and psychophysical results to set the criteria of acceptance. Often standards avoid a thorough discussion of how to measure parameters and how to establish a confidence in the measurement result. In the following pages we provide a partial listing and contact information for display standards and related activities.

Disclaimer:

Certain commercial equipment, instruments, materials, systems, and trade names are identified in this paper in order to specify or identify technologies adequately. Such identification is not intended to imply recommendation or endorsement by the National Institute of Standards and Technology, nor is it intended to imply that the systems or products identified are necessarily the best available for the purpose.

STANDARDS ACTIVITIES

AAPM — American Association of Physicists in Medicine

Task Group 18: Acceptance Testing and Quality Control of Electronic Display Devices for Softcopy Display of Medical Images

Chair: Ehsan Samei, PhD, M.E., Assistant Professor of Radiology, Duke University Medical Center, DUMC 3302, Durham, NC 27710, Voice: 919-684-7852 Fax: 919-684-7122, E-mail: samei@duke.edu

ANSI — American National Standards Institute

http://www.ansi.org/

ANSI HFES-100

Human Factors and Ergonomics Society (HFES)

Robert J. Beaton, Ph.D., CPE, Displays and Controls Laboratory, Industrial and Systems Engineering (0118), 549 Whittemore Hall, Virginia Tech, Blacksburg, VA 24060, USA, Phone: 540-231-5936, Fax: 540-231-3322, E-mail: bobb@vt.edu, Web: Office: http://bobb.dcl.vt.edu, Lab: http://www.dcl.vt.edu

ANSI Projection Standards IT7.227 and IT7.228

Photographic and Imaging Manufacturers Association, Inc. (PIMA) IT-7 Committee Leon Shapiro, Chairman, NIDL, (609) 734-2527, lshapiro@sarnoff.com

Some other standards and guides that may be of interest:

ANSI/SAE ARP 1782 Photometric and Colorimetric Measurement Procedures for Airborne Direct View CRT Displays

ANSI/SAE ARP 4102 Flight Deck Panels, Controls, and Displays (core document)

ANSI/SAE ARP 4102/7 Electronic Displays

ANSI/SAE ARP 4102/8 Flight Deck, Head-Up Displays

ANSI/SAE ARP 4032 Human Engineering Considerations in the Application of Color to Electronic Aircraft Displays

ANSI/SAE AS 8034 (R1989) Minimum Performance Standard for Airborne Multipurpose Electronic Displays

ANSI/SAE ARP 1068A Flight Deck Instrumentation, Display Criteria, and Associated Controls for Transport Aircraft

SAE ARP 1068B Flight Deck Instrumentation, Display Criteria and Associated Controls

ANSI/SAE ARP 1874 Design Objectives for CRT Displays for Part 25 (Transport) Aircraft

ANSI/SAE ARP 4067 Design Objectives for CRT Displays for Part 23 Aircraft

ANSI/SAE ARP 571C Flight Deck Controls and Displays for Communication and Navigation Equipment for Transport Aircraft

ANSI/SAE ARP 4155 Human Interface Design Methodology for Integrated Display Symbology ANSI/NCSL Z540-2-1997 *U.S. Guide to the Expression of Uncertainty in Measurement*,

(American National Standards Institute/National Conference of Standards Laboratories), first edition, October 9, 1997.

ASTM — American Society for Testing and Materials

http://www.ansi.org/

Publications of interest:

ASTM Standards on Color and Appearance Measurement, Fifth edition, 1996. Sponsored by Committee E-12 on Appearance. This is a wonderful reference to have.

E284-95a Standard Terminology of Appearance

E1392-90 Standard Practice for Angle Resolved Optical Scatter measurements on Specular or Diffuse Surfaces.

There are some newer versions available:

ASTM E1455-96a Obtaining Colorimetric Data from a Visual Display Unit Using Tristimulus Colorimeters

ASTM E1336-96 Obtaining Colorimetric Data From a Visual Display Unit by Spectroradiometry

ASTM E1682-96 Modeling the Colorimetric Unit Properties of a Visual Display

CIE — Commission Internationale de l'Eclairage

(International Commission on Illumination) http://www.cie.co.at/cie/

CIE Division 2 Physical Measurement of Light and Radiation

Teresa Goodman, Director. Yoshi Ohno, Secretary CIE Division 2 Web: http://nml.csir.co.za/~cie2

CIE Div.2 TC2-42 Colorimetry of Displays

Andrew R. Hanson, Chair; contact Christine Wall at NPL (Christine.Wall@npl.co.uk) for more information.

CIE Division 8 Image Technology

Todd Newman, Director. Web: http://www.colour.org

Publications of interest:

CIE Publication 15.2: Colorimetry, 2nd ed. (1986)

CIE Publication 17.4, International Lighting Vocabulary (1989)

CIE Publication No. 44, Absolute Methods for Reflection Measurement

CIE Publication No. 46, A Review of Publications on Properties and Reflection Values of Material Reflection Standards

CIE Publication No. 69, Methods of Characterizing Illuminance and Luminance Meters

CIE Publication 122 The Relationship Between Digital and Colorimetric Data for Computer-Controlled CRT Displays (1996)

CORM — Council for Optical Radiation Measurements

http://www.corm.org

CORM CR-5 Electronic Display

Steve Brown, Chair

EIA — Electronic Industries Association

http://www.eia.org/eng/default.htm

EIA JT-6 Committee on Color CRTs

Harry Swank, Chair, Thomson Consumer Electronics

1002 New Holland Ave., Lancaster, PA 17601

Phone: 717-295-2858, Fax: 717-295-6092, E-mail: swankh@tce.com

EIA JT-31 Committee on Optical Characteristics of Display Devices

George Ehemann, Chair, Thomson Consumer Electronics, 1002 New Holland Ave., Lancaster, PA 17601, Phone: 717-295-6216, Fax: 717-295-6092, E-mail: ehemanng@tce.com (Note: Standards previously within the purview of the inactive JT-20 committee have been transferred to JT-31).

Here are some older CRT documents:

EIA TEP105 Series:

TEP-11-B "Color Measurement and White Set-Up Procedure for CRT Screens" (June 2000). TEP105-16-A "Test Method for Phosphor Linearity" (June 2000).

TEP105-14 "Measurement of Phosphor Persistence of CRT Screens" (April 1987). The alternate pulsed raster method in Appendix II of that document had proven to be very useful to phosphor vendors in the late 1980s for registering persistence data. Prior to the issuing of TEP105-14 a very tedious and less accurate method of numerical integration of the impulse response had been used. EIAJ document ED-2102, "Measuring Methods of Phosphor Persistence of CRT Screens", dated 1988, gives reference (and preference) to the pulsed raster procedure introduced in TEP-105-14.

TEP116-C Optical Characteristics of Cathode Ray Tube Screens (Feb., 1993)

EIA TEB25 A Survey Of Data-Display CRT Resolution Measurement Techniques (June, 1985)

EIA TEP192 Glossary of Cathode-Ray Tube Terms and Definitions (Sept., 1984)

EIA TEB27 Relating Display Resolution and Addressability (Sept., 1988)

EIA TEB 24 Effect of Pulse Shape in Raster Dot Alpha-Numeric CRT Presentation on Spot Luminance and Luminance Distribution

EIAJ — Electronic Industries Association of Japan

Measuring Methods for Matrix Liquid Crystal Display Modules

See: www.eiaj.or.jp

IEC — International Electrotechnical Committee

http://www.iec.ch/

IEC/TC 100 Audio, Video and Multimedia Systems and Equipment

SC100C together with its WG6 have been disbanded. Instead of them IEC/TC100 has introduced a new scheme, Technical Areas (TA) to which major projects under SC 100C have been moved. Other projects such as Project 61947 are now moved to project teams (PT) directly under IEC/TC100.

PT 61947 Electronic Projection (61947-1: Variable Resolution Projector; 61947-2: Fixed Resolution Projector)

Leon Shapiro, Project Leader, Sarnoff Corporation, (609) 734-2527, lshapiro@sarnoff.com

TA 2: Colour Measurement and Management

TA-manager (TAM) is Hiroaki Ikeda

Technical Secretary (TS) is Theo Laans

IEC 61966 Colour Measurement and Management in Multimedia Systems and Equipment

Hiroaki Ikeda, Convener/Project leader, Chiba University

E-mail: ikeda@hike.te.chiba-u.ac.jp

Web: http://w3.hike.te.chiba-u.ac.jp/IEC/100/PT61966

Regarding IEC 61966-4: Multimedia systems and equipment - Colour measurement and management - Part 4: Equipment using liquid crystal display panels has been published as International Standard, which will be purchased from IEC Central Office in Geneva (Edition 1, Bilingual, 75 pp, CHF 123). IEC/FDIS 61966-5: PDP will soon be voted upon.

TA 3: Infrared systems

TA 4: Digital system interfaces

IEEE — Institute of Electrical and Electronics Engineers

www.ieee.org

IEEE 1140-1994 IEEE Standard for the Measurement of Electric and Magnetic Fields from Video Display Terminals (VDT) from 5 Hz to 400 kHz

ISO — International Organization for Standardization

United States Technical Advisory Group to the ISO Subcommittee for Ergonomics of Human System Interaction, Jim Williams, Chair US TAG to ISO/TC159/SC4, Telcordia Technologies, Piscataway, NJ, phone 732-699-5491, fax 732-336-2605, ergojim@earthlink.net

http://www.iso.ch/

If it is difficult to connect to above site, try: http://133.82.181.177/ikeda/ISO/home.html

ISO documents are ordered through the member bodies for each participating country. For example, in the USA people would use ANSI (American National Standards Institute), 11

West 42nd Street, 13th floor, New York, N.Y. 10036, Telephone: + 1 212 642 49 00, Telefax: + 1 212 398 00 23, Internet: info@ansi.org.

- **ISO 13406 Part 2:** "Ergonomic Requirements for the Use of Flat Panel Displays," ISO/TC 159/SC 4/WG 2, to be published (becoming a FDIS at the time of this writing. By the time of this seminar the FDIS should have been accepted and in the process of issuing as International standard. The standard should be available from ISO and national standard bodies by the end of year 2000, possibly earlier.).
- **ISO 9241 series:** Ergonomic requirements for office work with visual display terminals (VDTs). Contact ISO: www.iso.ch/infoe/guide.html for specific ordering information. Here are the three of interest to display metrologists (TC 159 / SC 4):

ISO 9241 Part 3 – Visual display requirements

ISO 9241 Part 7 – Requirements for display with reflection

ISO 9241 Part 8 – Requirements for displayed colours.

NOTE: The revision of ISO 13406 and ISO 9241-3, -7, -8 has started early in the year 2000. The new standard will be called: ISO 18789 Ergonomics of human system-interaction - Ergonomic requirements and measurement techniques for electronic visual displays. In this standard the metrology will be separated from the ergonomics requirements, so as to be practical to different types of users of the standard.

IEC TC100 standardizes aspects of displays related to display of multimedia. These standards focus on requirements of those aspects that affect the color quality of the display. Some of these standards are close to publication.

IEC TC42 standardizes aspects of flat panels displays at the component level. It will take some time until we see the first publicly available draft.

The following may be of some interest:

ISO 8341:1989 Photography, Slide projectors and filmstrip projectors -- Illumination test.

ISO 9767:1990 Photography, Overhead projectors -- Methods for measuring and reporting performance characteristics.

ISO 11314:1995 Photography, Projectors -- Image size/projection distance calculations.

ISO 2910:1990 Cinematography, Screen luminance for the projection of motion-picture prints in indoor theatres and review rooms.

ISO 12608:1996 Cinematography, Room and surround conditions for evaluating television display from telecine reproduction.

Publication of interest:

ISO *Guide to the Expression of Uncertainty in Measurement,* (International Organization for Standardization), 1995.

NIDL — National Information Display Laboratory

NIDL Publication No. 171795-036, Display Monitor Measurement Methods Under discussion by EIA Committee JT-20.

Part 1: Monochrome CRT Monitor Performance, Draft Version 2.0, July 12, 1995. NIDL Publication No. 171795-037, Display Monitor Measurement Methods under Discussion by EIA (Electronic Industries Association) Committee JT-20.

Part 2: Color CRT Monitor Performance, Draft Version 2.0, July 12, 1995.

SAE — Society of Automotive Engineers

400 Commonwealth Dr., Warrendale, PA 15096-0001 http://www.sae.org/PRODSERV/STANDARD/standard.htm

ARP4260 — Photometric and Colorimetric Measurement Procedures for Airborne Flat Panel Displays.

Subcommittee of the SAE A-20 Aircraft Lighting Committee http://www.sae.org/PRODSERV/STANDARD/standard.htm

SAE J 1757 Standard Metrology for Vehicular FPDs.

Silviu Pala, Chair, silviu_pala@denso-diam.com.

A Discussion Forum on Vehicular Flat Panel Display Metrology is available at the SAE web site above. This group is working with the ISO TC22 SC13 WG8 task force on DIS 15008 "Road Vehicles - Ergonomics Applicable to Road Vehicles - Display Legibility Standard". The ISO chair is Rudi Haller, rudolf.haller@bmw.de.

SAE J1757-1 Optical Performance

SAE J1757-2 Electrical Performance

SAE J1757-3 Environmental Performance

(SAE J1757-1 is in the committee voting stage)

SMPTE — Society of Motion Picture and Television Engineers

595 W. Hartsdale Ave., White Plains, NY 10607-1824 U.S.A,

tel: +1 914 761 1100 / fax: +1 914 761 3115, e-mail: smpte@smpte.org

Web: http://www.smpte.org/

SMPTE Standard 170M-1994 "Television – Composite Analog Video Signal – NTSC for Studio Applications"

Other SMPTE standards that may be of interest:

SMPTE RP 12-1997 Screen Luminance for Drive-In Theaters

SMPTE RP 185-1995 Classification of Projection Depth of Focus

SMPTE RP 167-1995 Alignment of NTSC Color Picture Monitors

SMPTE RP 145-1994 SMPTE C Color Monitor Colorimetry

SMPTE RP 166-1995 Critical Viewing Conditions for Evaluation of Color Television Pictures

SMPTE RP 27.1-1989 Specification for Operational Alignment Test Pattern for Television

SMPTE RP 38.1-1989 Specifications for Deflection Linearity Test Pattern for Television

SMPTE RP 27.5-1989 Specifications for Mid-Frequency Response Test Patterns for Television

SMPTE RP 133-1991 Specifications for Medical Diagnostic Imaging Test Patterns for Television Monitors and Hard Copy Recording Cameras

SMPTE RP 94-1993 Gain Determination of Front Projection Screens

SMPTE RP 95-1994 Installation of Gain Screens

SMPTE 196M-1995 Motion -Picture Film -Indoor Theater and Review Room Projection - Screen Luminance and Viewing Conditions

SMPTE RP 98-1995 Measurement of Screen Luminance in Theaters

SMPTE RP 51-1995 Screen Luminance and Viewing Conditions for 8-mm Review Rooms

SMPTE RP 59-1995 Color and Luminance of Review Room Screens for Viewing Motion-Picture Materials Intended for Slides or Film Strips

VESA — Video Electronics Standards Association

www.vesa.org. VESA has been working on several FPD interface standards that may be of interest.

FPDM — Flat Panel Display Measurements Standard

William Pavlicek, acting chair, Mayo Clinic,

Phone: 408-301-8098, E-mail: pavlicek.william@mayo.edu

Michael D. Grote, Vice Chair, NIDL (National Information Display Laboratory)

Phone: 609-734-2506, E-mail: mgrote@sarnoff.com

PUBLICATIONS OF INTEREST

- Günter Wyszecki and W. S. Stiles, *Color Science: Concepts and Methods, Quantitative Data and Formulae*, 2nd Edition (1982, John Wiley & Sons). This is a classic reference work packed with information.
- Peter A. Keller, *Electronic Display Measurement: Concepts, Techniques, and Instrumentation* (John Wiley & Sons in association with the Society for Information Display, 1997).
- Flat-Panel Displays and CRTs (Van Nostrand Reinhold, New York, 1985) Lawrence T. Tannas, Jr., editor,
- Yoshihiro Ohno, *Photometric Calibrations*, NIST Special Publication 250-37, U.S. Department of Commerce, National Institute of Standards and Technology, July 1997. This publication contains the details on how calibrations are made in photometry and describes the subtleties in the use of the instrumentation with a complete uncertainty analysis.
- Barry N. Taylor and Chris E. Kuyatt, *Guidelines for Evaluating and Expressing the Uncertainty of NIST Measurement Results*, NIST Technical Note 1297, 1994 Edition.
- Barry N. Taylor, *Guide for the Use of the International System of Units (SI)*, NIST Special Publication 811, 1995 Edition.

ABBREVIATIONS

Websites for Abbreviations:

Some web sites for finding acronyms:

http://www.onelook.com/

http://www.mtnds.com/af/

http://www.ict.etsi.fr/abrev.htm

http://www.techweb.com/encyclopedia/

http://www.ucc.ie/info/net/acronyms/acro.html

http://www.sematech.org/member/division/its/acronyms/acr menu.htm

http://userpage.fu-berlin.de/~oheiabbd/veramain-e.cgi

http://www.sbri.com/a.htm

Abbreviations & Acronyms Associated with Display Industry:

ACATSAdvisory Committee on Advanced Television Service (advisory committee created
by the FCC in 1987)
AEAAmerican Electronics Association
ALARAas low as reasonably achievable
AMLCDactive matrix liquid crystal display
ANSIAmerican National Standards Institute
ARPAAdvanced Research Projects Agency (formerly DARPA)
ASTMAmerican Society for Testing and Materials
ASSSwedish Nation Board of Occupational Safety and health
ATSCAdvanced Television Systems Committee
ATTCAdvanced Television Test Center (created by broadcasting companies and industry
organizations in 1988 to test proponent advanced television transmission
systems. Alexandria, VA)
ATVadvanced television
B-ISDNBroadband Integrated Services Digital Networks
BIPMBureau International des Poids et Mesures (International Bureau of Weights and
Measures)
BRDFbidirectional reflectance distribution function
BSDFbidirectional scattering distribution function
BTDFbidirectional transmittance distribution function
CATVcable TV
CCDcharge coupled device
CCIRInternational Radio Consultative Committee (an organ of the International
Telecommunication Union charged with studying technical and operating
questions relating to radio services, including broadcasting, and issuing
recommendations on the questions)
CCITTInternational Telephone and Telegraph Consultative Committee (an organ of the
International Telecommunications Union charged with studying and issuing
recommendations on technical, operating and tariff questions relating to

CCPRConsultatif Comité de Photométric et Radiométrie (Consultative Committee of

Photometry and Radiometry)

telecommunications services other than radio communications services)

CCTcorrelated color temperature
CDcommittee draft
CENComité Européen de Normalisation (European Standards Committee)
CENELECEuropean Committee for Electrotechnical Standardization
1
CGPMConférence Générale des Poids et Mesures (General Conference of Weights and
Measures)
CIECommission Internationale de l'Eclairage (International Commission on
Illumination)
CIPMComité International des Poids et Mesures (International Committee for Weights
and Measures)
COHRSCommittee on High Resolution Systems
CORMCouncil for Optical Radiation Measurements
CSFcontrast sensitivity function
CSLComputer Standards Laboratory
DABdigital audio broadcasting
DARPADefense Advanced Research Projects Agency
DINDeutsches Institut für Normung (German Institute for Standardization)
DISdraft international standard
DPIdots per inch
DSRCDavid Sarnoff Research Center
DUTdisplay under test
ECEuropean Community
EECEuropean Economic Community (often use EC above as substitute)
EFTAEuropean Free Trade Association
EIAElectronic Industries Association
EIAJElectronic Industries Association of Japan
ELelectroluminescent display
ESFedge spread function
FEDfield emission display
FCCFederal Communications Commission
FPDflat panel display
FPDMFlat Panel Display Measurements Standard (VESA)
HDTVhigh definition television
HRIhigh resolution imaging
HRIShigh resolution information systems
IEEEInstitute of Electronics and Electrical Engineers
IECInternational Electrotechnical Commission
ISOInternational Organization for Standardization
IS&TSociety for Imaging Science and Technology
ITUInternational Telecommunication Union (a specialized United Nations agency)
JNDjust noticeable difference
JTjoint technical committee
LCDliquid-crystal display
LMDlight measuring device (in VESA FPDM)
LSFline spread function

MACMultiple Analog Component (the family of standards proposed by the EC for
television transmission in EC member countries)
MPCDmean perceptible color difference
MPRSwedish National Board for Measurement and Testing
MTFmodulation transfer function
MUSEMultiple Sub-Nyquist Sampling Encoding System (Japanese HDTV system)
NABNational Association of Broadcasters
NIDLNational Information Display Laboratory (at DSRC)
NISTNational Institute of Standards and Technology (USA)
NPLNational Physical Laboratory (UK)
NRCNational Research Council (Canada)
NRLMNational Research Laboratory of Metrology (Japan)
NTIANational Telecommunications and Information Administration
NTSCNational Television System Committee
OSTPOffice of Science and Technology Policy (part of the Executive Office of the
President)
OTFoptical transfer function
PIMAPhotographic and Imaging Manufacturers Association
PDplasma display
PSFpoint spread function
PTproject team
PTBPhysikalisch-Technische Bundesanstalt (Federal Physical Technical Institute
[Germany])
SAESociety of Automotive Engineers
SISystéme International d'Unités (International System of Units)
SIDSociety for Information Display
SMPTESociety of Motion Picture and Television Engineers
SPIEInternational Society for Optical Engineering (Society of Photo-Optical
Instrumentation Engineers)
SSISwedish National Institute of Radiation Protection
STNsuper twisted nematic (liquid crystal)
TAGtechnical advisory group
TCtechnical committee
TEPACTube Engineering Panel Advisory Council (for EIA)
TEBTEPAC Engineering Bulletin
TEPTube Engineering Panel
TFTthin film transistor
TNtwisted nematic (liquid crystal)
USDCUnited Sates Display Consortium
USNCUS National Committee of the IEC
VESAVideo Electronics Standards Association (vee'-suh)
VDTvideo display terminal
VDUvideo display unit
WGworking group

OTHER WEBSITES OF INTEREST

http://www.osa.org/ Optical Society of America

http://www.spie.org/ International Society for Optical Engineering

http://optics.org/ Photonics Resource Center (SPIE)

http://www.imaging.org/ Society for Imaging Science and Technology (IS&T)

http://www.sid.org/ Society for Information Display

http://www.ieee.org/ Institute of Electrical and Electronic Engineers http://www.nist.gov/ National Institute of Standards and Technology

http://physics.nist.gov/Divisions/Div844/div844.html

Optical Technology Division, NIST http://www.boulder.nist.gov:/div815/ Optoelectronics Division, NIST

http://www.eeel.nist.gov/811/eitg/eit_docs/fpdlab.html

FPD Lab (FPDL), NIST

ftp://ftp.fpdl.nist.gov/pub/ Publications of the FPDL, NIST

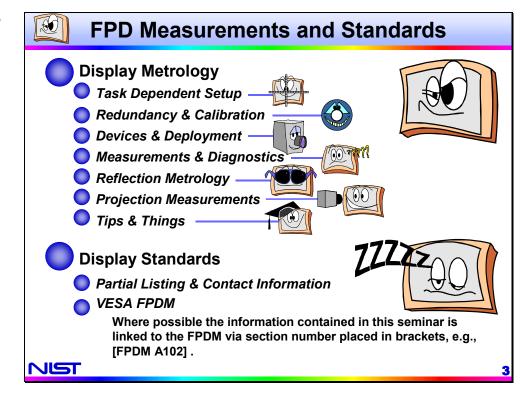
This document: ftp://ftp.fpdl.nist.gov/pub/seminars/ApSem01.pdf

The following pages contain the presentation slides.

Flat Panel Display Measurements and Standards SID2001 Applications Seminar Edward F. Kelley NIST (Bldg. 225 Rm. A53) 100 Bureau Dr., Stop 8114 Gaithersburg, MD 20899-8114 FLAT PANEL DISPLAY LABORATORY Edward F. Kelley, 301-975-3842, kelley@nist.gov

Slide 2

Need for Good Display Metrology Good Display Metrology—What Is It? Robust — insensitive to measurement apparatus Unambiguous — clear method and result goal Meaningful — measuring what the eye appreciates Reproducible — everybody can get the same results Extensible — applicable to many different technologies Level Playing Field — Competition Between FPDs within a technology Between different technologies of FPDs Specification Language Defined Task dependent specifications possible Enables clarity and removes ambiguity Measuring What the Eye Sees Ergonomics and vision science must be based upon good metrology JIST



Slide 4



FPD Measurements and Standards, Cont.



SI UNITS USED THROUGHOUT PRESENTATION

SI = Systéme International d'Unités (International System of Units)

Equations can be different using Imperial units. Be careful!

SI: L in cd/m 2 , E in Ix

$$L = \frac{\beta}{\pi} E$$

Imperial: L in fL, E in fc

$$L = \beta E$$

SI (Metric) and Imperial Photometric Conversion Table						
↓ = #### * →	$\mathbf{cd/m}^2 = \mathrm{lm/sr/m}^2$	$\mathbf{fL} = \frac{\text{lm/sr/ft}^2}{}$	$\mathbf{lx} = \mathbf{lm/m}^2$	$\mathbf{fc} = \mathrm{lm/ft}^2$		
$1 \text{ cd/m}^2 = 1 \text{ lm/sr/m}^2$	1	0.2919				
$1 \text{ fL} = 1 \text{ lm/sr/ft}^2$	3.4263	1				
$1 lx = 1 lm/m^2$			1	0.09290		
1 fc = 1 lm/ft^2			10.76	1		
origin of number:	$m^2/\pi/ft^2 = 3.426259$	$\pi \text{ft}^2/\text{m}^2 = 0.2918635$	$m^2/ft^2 = 10.76391$	$ft^2/m^2 = 0.09290304$		
1 = →	$3.4263 \frac{\text{cd/m}^2}{\text{fL}}$	$0.2919 \frac{\text{fL}}{\text{cd/m}^2}$	$10.76 \frac{lx}{fc}$	$0.09290 \frac{\text{fc}}{\text{lx}}$		

NST



Task-Dependent Setup





Proper Setup Depends Upon Display Task.

- How will the display be used?
- What environment (ambient, surround)?
- Are there manufacturing setup specifications?
- Gray scales near black and near white are often useful, but may not be sufficient. [FPDM 301-3A]
- Might also try a face as well as a scene.





NST

Slide 6



Task-Dependent Setup, Cont.





Setup Conditions Should Remain Fixed.

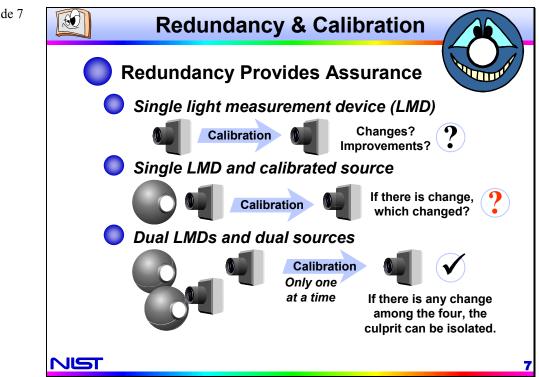
During series of measurements the task-specific setup conditions should not be changed to improve any single measurement, unless the task calls for such changes. [FPDM 301-2E, 305-3]

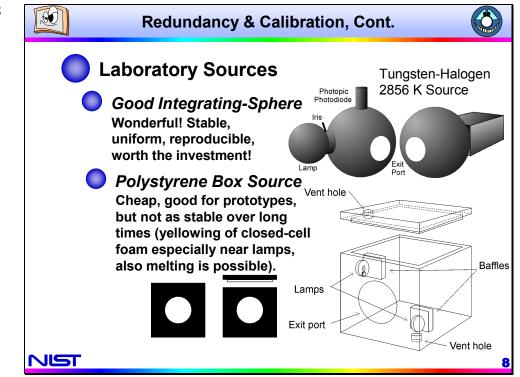


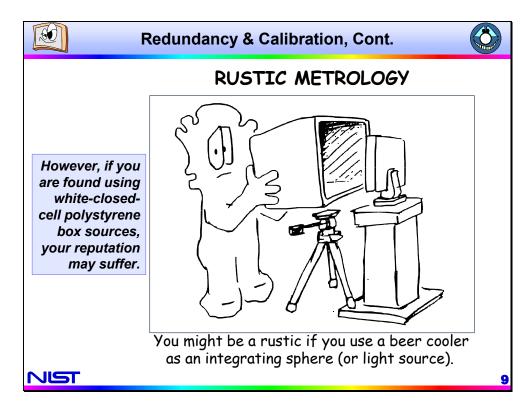
Warm-Up Time May Be Needed.

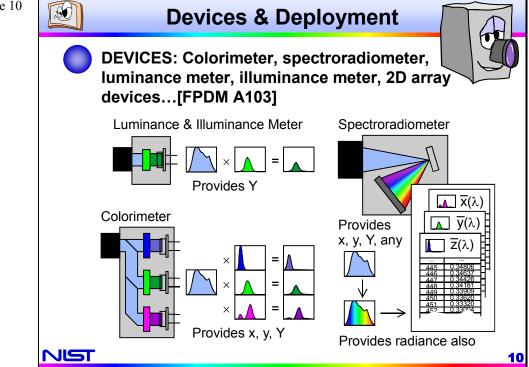
During the warm-up of the display is a good time to examine the display for defects and problems. Try out many different patterns and images suitable to the intended display task. [FPDM 301-2D]

VIST

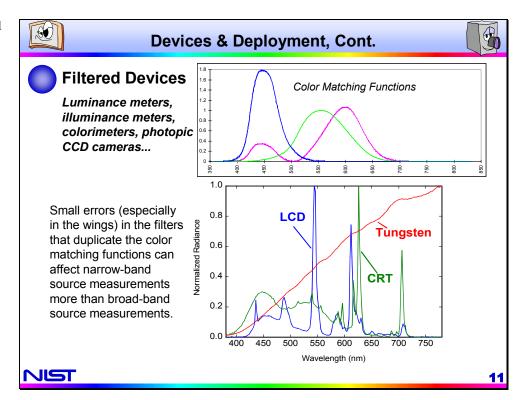




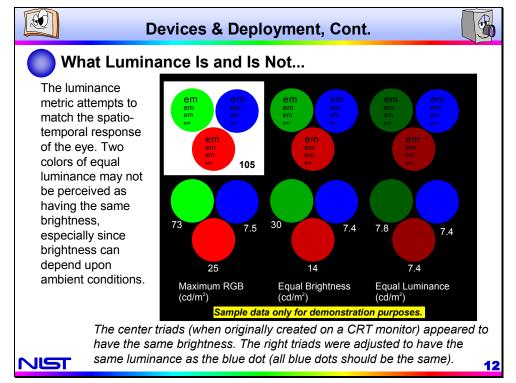




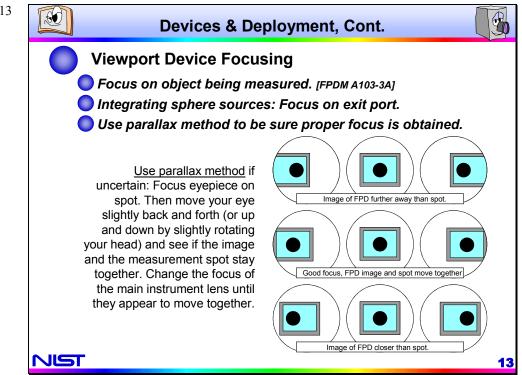
Slide 11



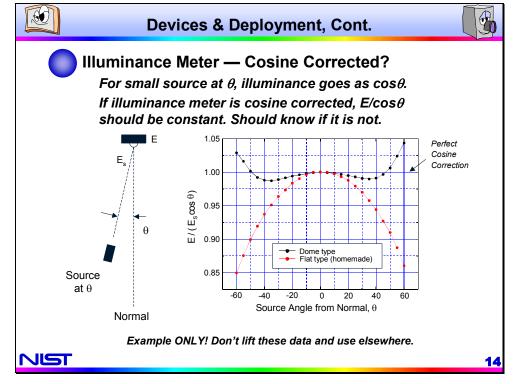




Slide 13



Slide 14





Devices & Deployment, Cont.





Colorimetry vs. Electronics:

We are NOT measuring voltages. Colorimetry (and photometry) is not as precise—it is more like trying to measure an electric field than a voltage.



Accuracy vs. Precision

These terms are not precisely defined [snicker]. Must learn to use proper terminology...[FPDM A221]

ISO (International Organization for Standardization) Guide to the Expression of Uncertainty in Measurement, 1995.

Can also see: ANSI/NCSL Z540-2-1997 "U.S. Guide to the Expression of Uncertainty in Measurement," (American National Standards Institute/National Conference of Standards Laboratories), first edition, October 9, 1997; or Barry N. Taylor and Chris E. Kuyatt, Guidelines for Evaluating and Expressing the Uncertainty of NIST Measurement Results, NIST Technical Note 1297, 1994 Edition.

Thus: Old "two-sigma" uncertainty now becomes "expanded uncertainty with a coverage factor of two" (or "k = 2"). A "one-sigma" uncertainty is the "combined standard uncertainty" and is the root-sum-of-squares of the component uncertainties. "Repeatability" means shot-to-shot precision. "Reproducibility" means configuration-to-configuration precision.



15

Slide 16



Devices & Deployment, Cont.





Measurement Uncertainty & Repeatability



 No reliable standard sources exist to enable 0.1 % or less relative calibration uncertainty (when using "uncertainty" the ± is assumed)

National Lab (e.g. NIST) can do about 0.8 % (k=2) uncertainty. Secondary calibration might be 2 % (k=2).

Delivered instrument guarantees 4 % or so (k=2) for long term.

- Thus, a 4 % relative measurement uncertainty might be expected when comparing luminance (illuminance) results with others around the world.
- The luminance (illuminance) repeatability can be smaller than 1/10 the measurement relative uncertainty (≤ 0.5 % often 0.1 %).



<u>16</u>



Devices & Deployment, Cont.



Measurement Uncertainty & Repeatability, Cont.



- Chromaticity coordinates are based on ratios of tristimulus values. If detector is linear and has the proper spectral response, the chromaticity-coordinate measurements can be less uncertain than the luminance measurement
- A ±0.005 measurement uncertainty might be expected when comparing chromaticity coordinate results (tungsten-halogen source may do better).
- The chromaticity coordinate repeatability will probably be about ±0.002 or (much) less.

17

Slide 18



Devices & Deployment, Cont.



Measurement Uncertainty & Repeatability, Cont.



Display Measurement Assessment Transfer Standard — DMATS (dee'-mats)

Collaboration with the Optical Technology Division of NIST's Physics Lab (Drs. Yoshi Ohno and Steve Brown)

- WHAT IT IS: A uniformly backlit target assembly that exploits the capability of the measuring instrumentation in participating laboratories.
- HOW IT WORKS: NIST measures, participating lab measures what it wants to, NIST re-measures, results shared with lab (NOT a calibration!).
- RESULTS: Anonymous comparison shows what industry can expect in making straightforward measurements of displays.



VIST

18



Devices & Deployment, Cont.





How Many Measurements Are Needed?

Try it and see!

Take seven measurements of a white screen, calculate the mean and standard deviation. If the standard deviation is about the same size as the repeatability, one measurement should be adequate. As long as the uncertainty of measurement is much greater than the repeatability, we can feel comfortable with making single measurements. [FPDM 301-2K]

Repeat whenever there is a question.

If you wonder about any other color or level, repeat the above with the new color.

Watch for short integration times.

When a short measurement time interval is used with a pulsed (scanned) light source (some displays) you don't always capture the same number of frames unless the detector is synchronized with the display. (See next slide for an example.)



19

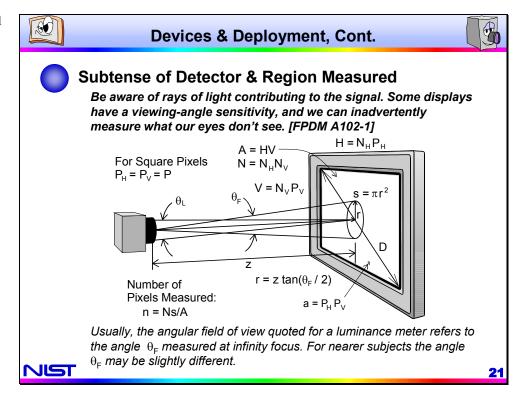
Slide 20

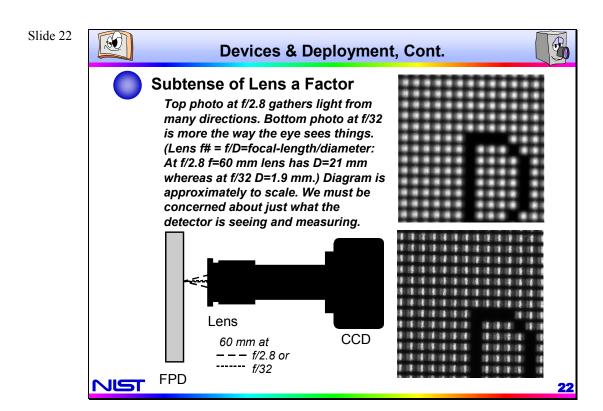


Devices & Deployment, Cont. Short Integration Times — Possible Errors from If screen refreshes (as with a CRT) and it is bright so that the detector uses a short integration time, can get measurement errors from the light of ±1 frame. Average many measurements or use good (and calibrated) neutral density filter to reduce 4 Refreshes 5 Refreshes Same measurement window in both cases, but depending upon when the measurement is made, a relative deviation of up to 20% (or 25%) can be seen

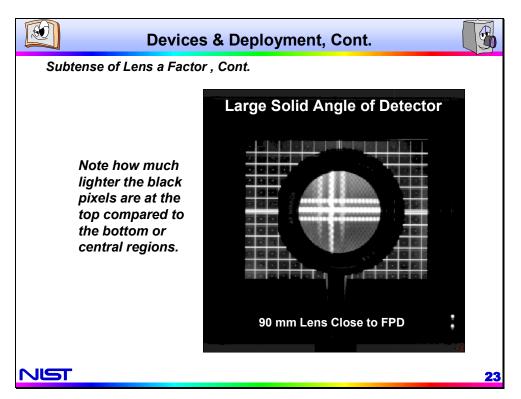
20

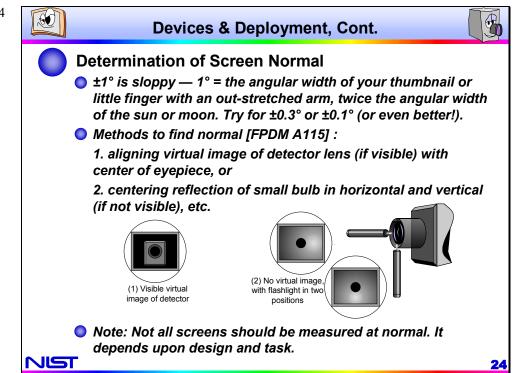
in this case.



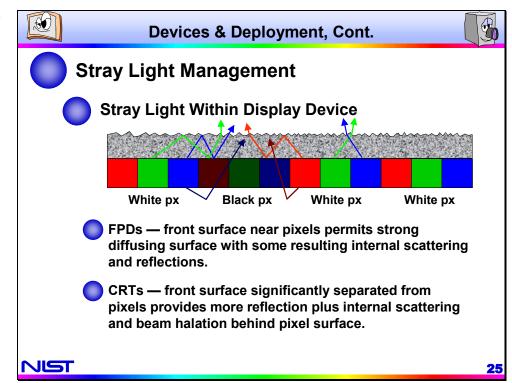




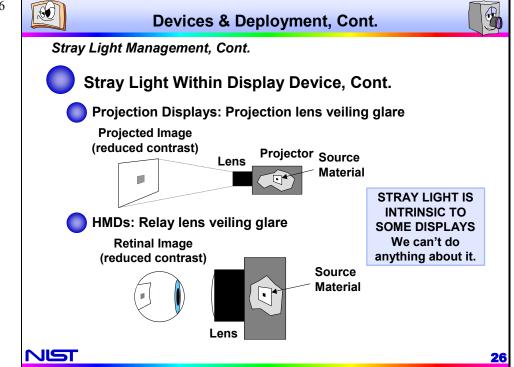




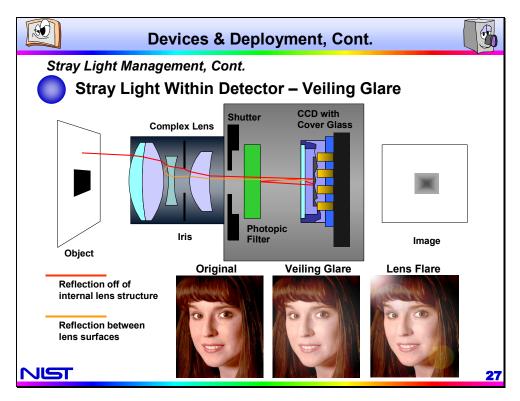
Slide 25



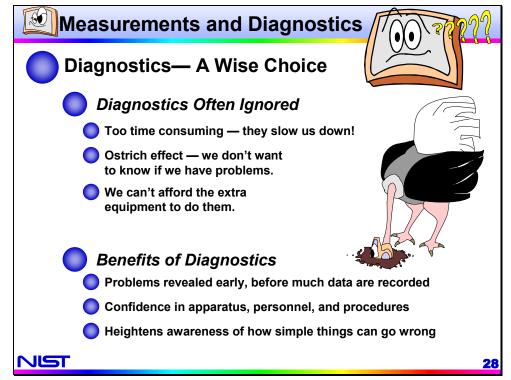
Slide 26

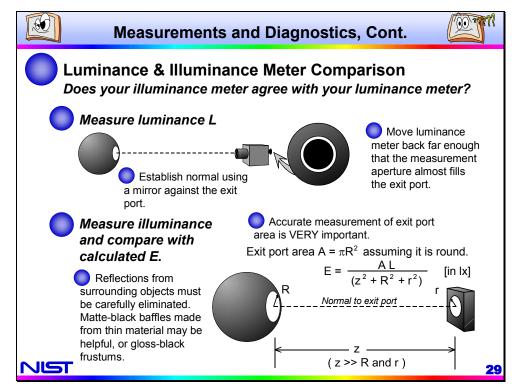


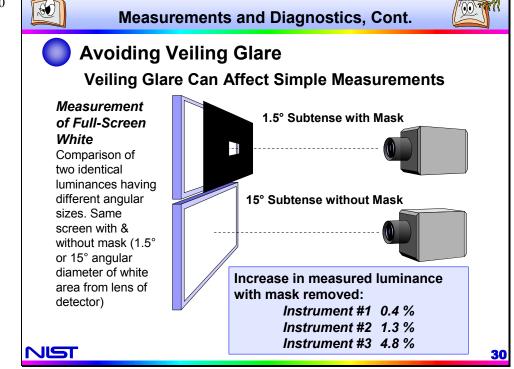
Slide 27

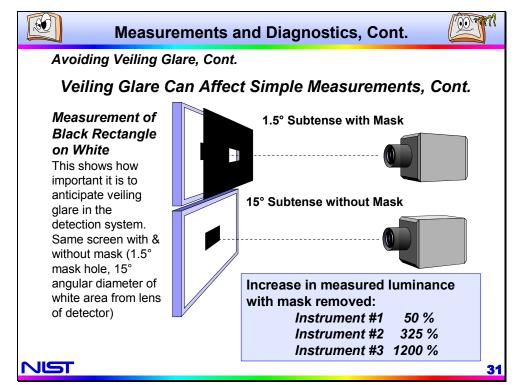


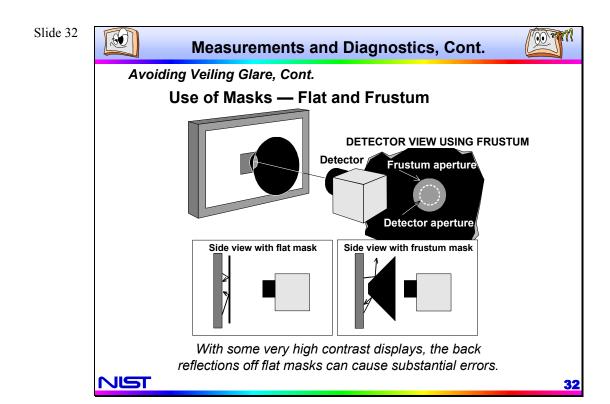




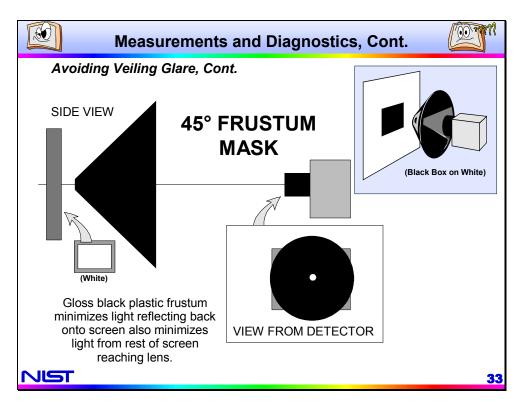




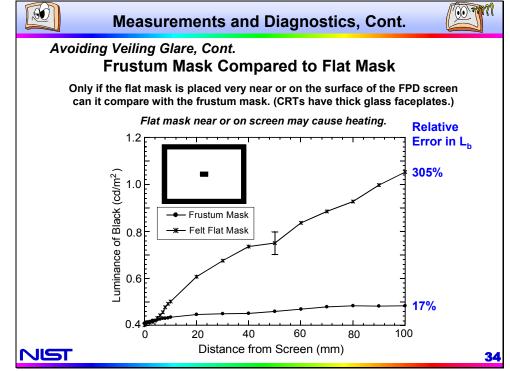




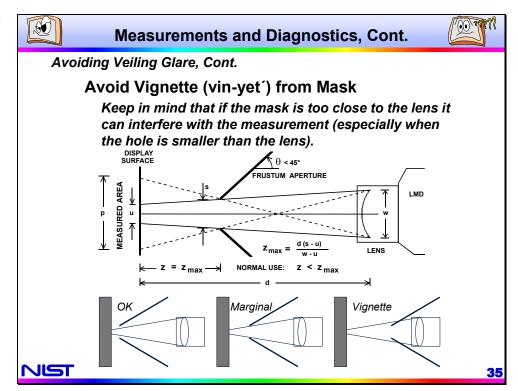
Slide 33



Slide 34



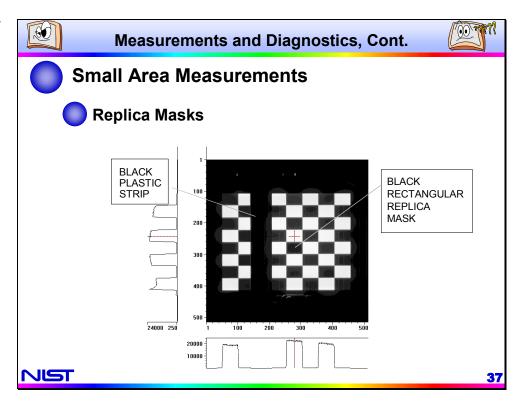
Slide 35



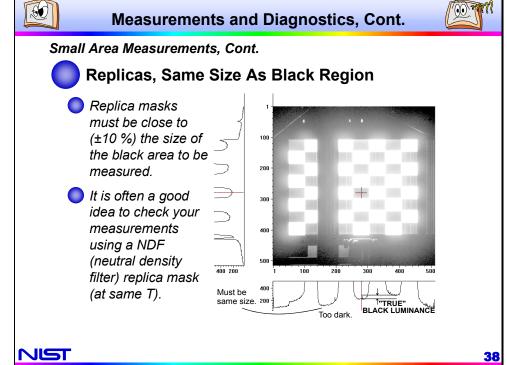
₹0 Measurements and Diagnostics, Cont. Avoiding Veiling Glare, Cont. Halation — With and Without Masks (LCD Display) 1800 1600 **LUMINANCE IN CCD COUNTS** 1400 1200 1000 no mask 800 600 400 with masks 200 0 60% 0% 20% 40% 80% 100% PERCENTAGE OF DIAGONAL

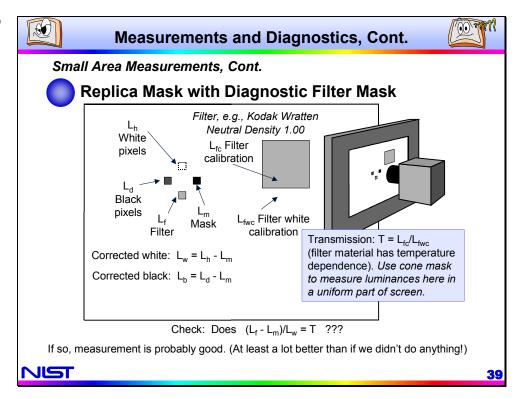
36

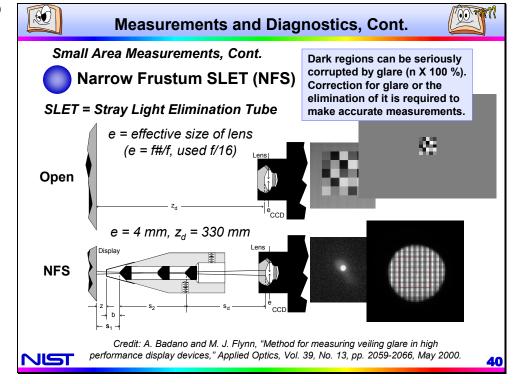
Slide 37

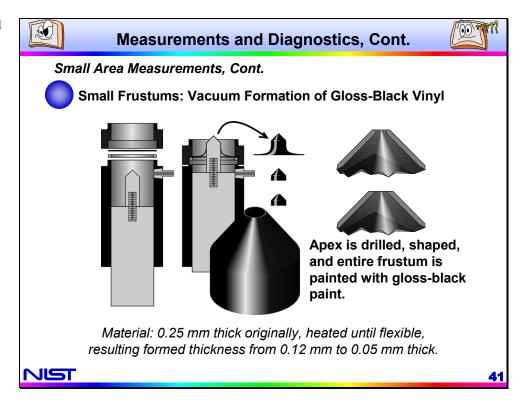


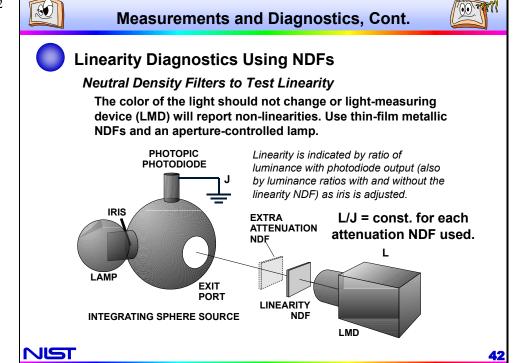
Slide 38



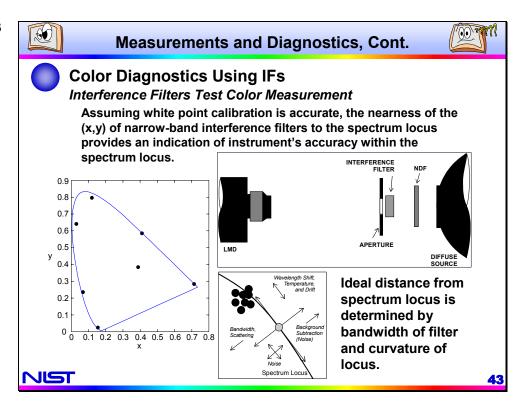




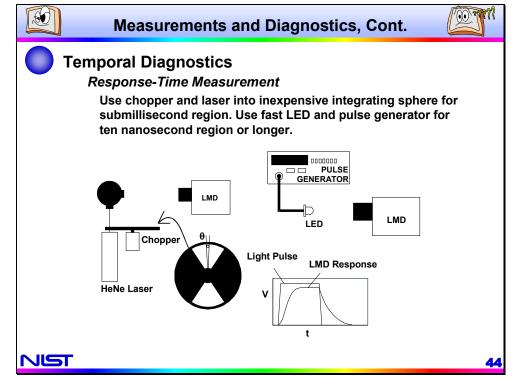




Slide 43



Slide 44









Array Detector Problems

Photopic Response

Sensitivity to IR can seriously corrupt what was intended to be a luminance measurement.

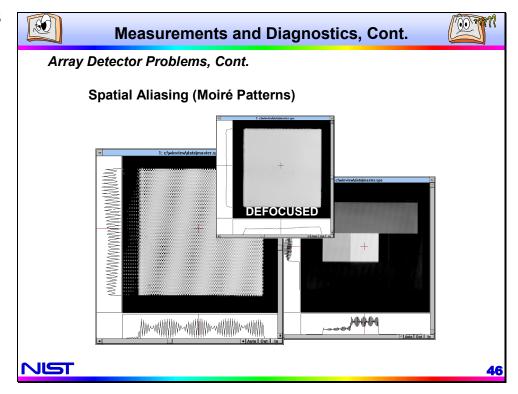
Flat-Field Correction

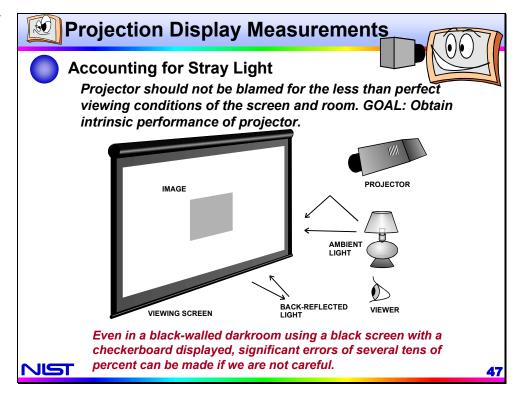
Nonuniformity partially corrected by FFC. FFC may change with lens and object configurations.

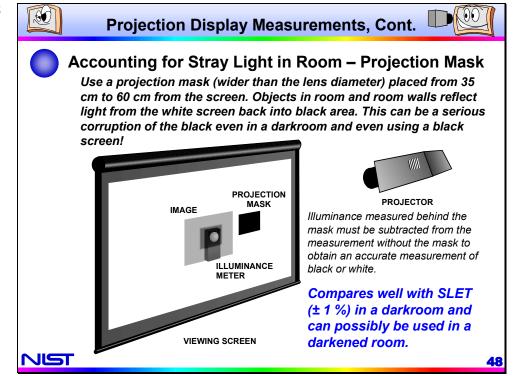
We are assuming a background subtraction is performed before the FFC. The FFC can change for the type of lens used, the f-stop, the focus, the size of the light-area measured and its distance, etc. Very difficult to accurately create because a truly uniform source of sufficient size is hard to obtain and because the correction needed can change so much with conditions. Be careful. What will serve as a FFC for one configuration may not for another!!



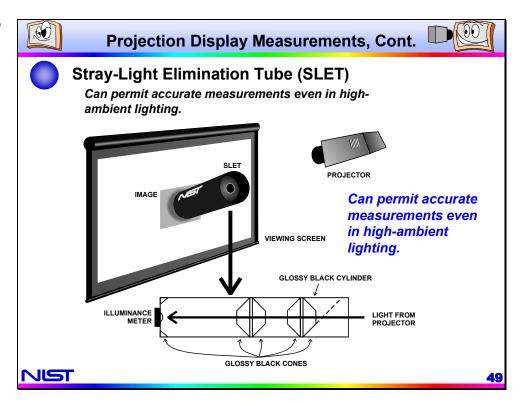
45



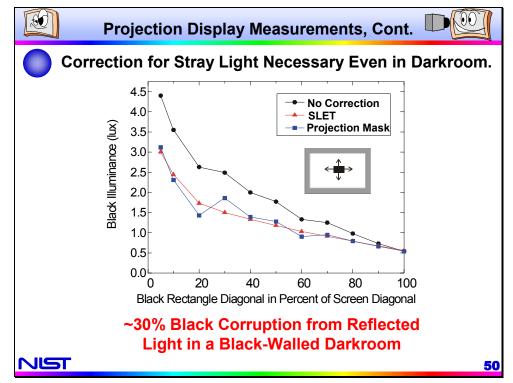


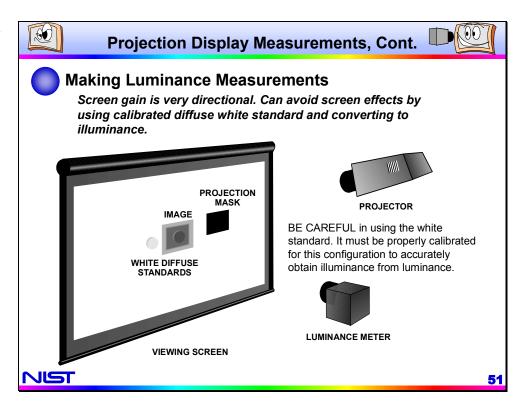


Slide 49

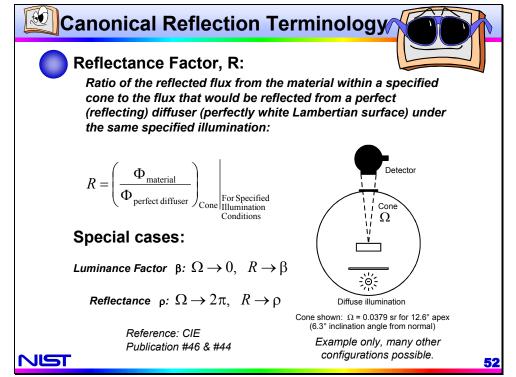


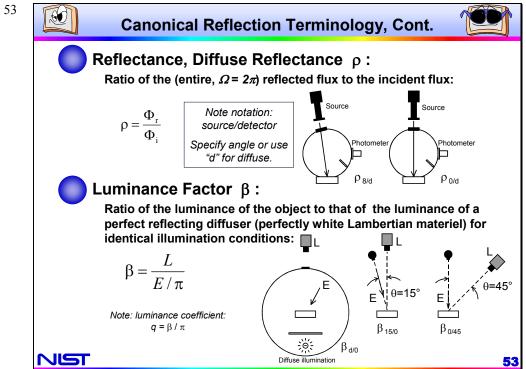
Slide 50



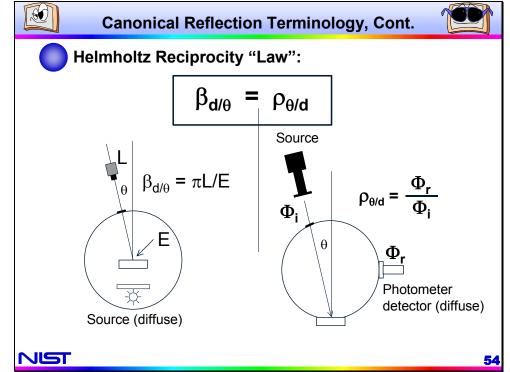


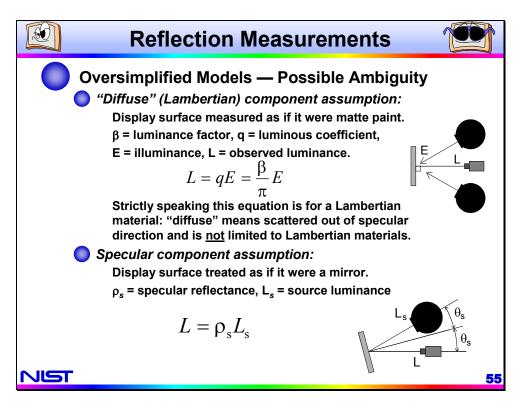


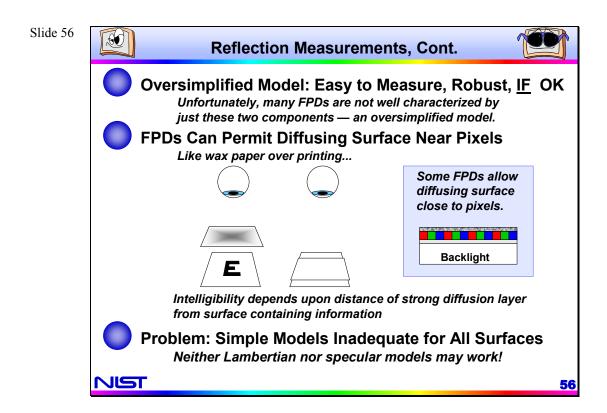


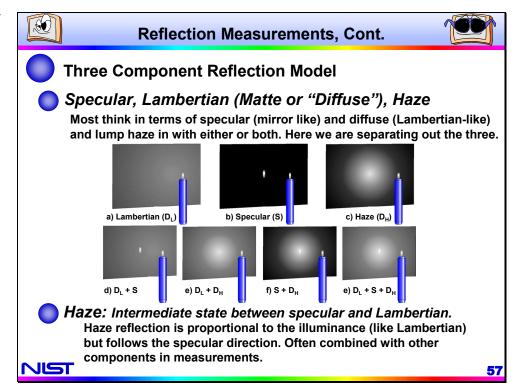




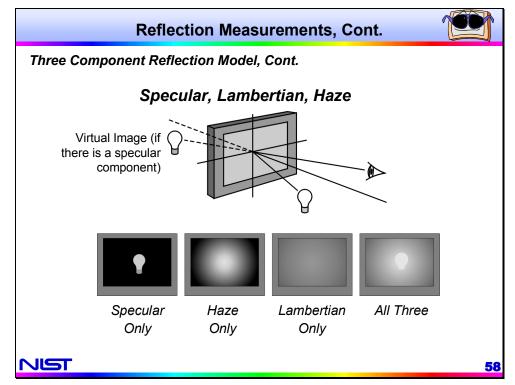




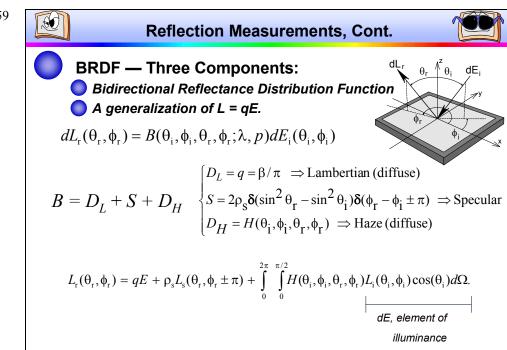




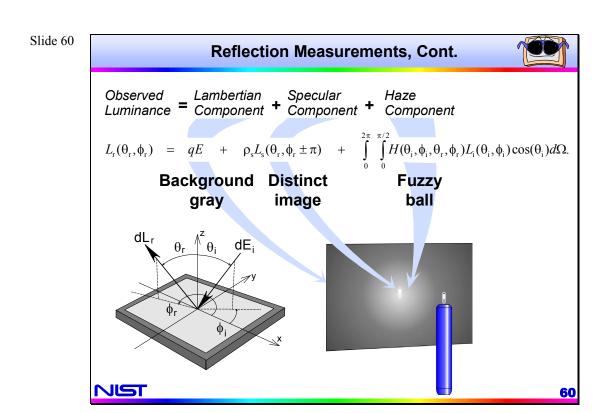
Slide 58



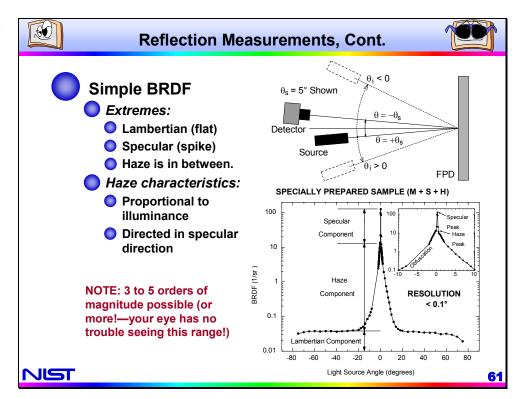
NST



59

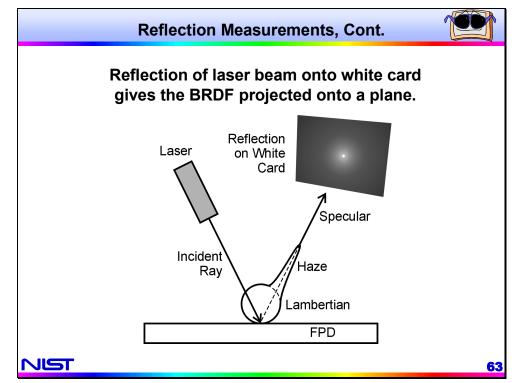


Slide 61

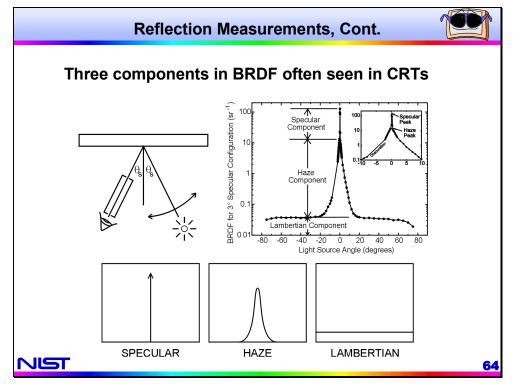


Reflection Measurements, Cont.

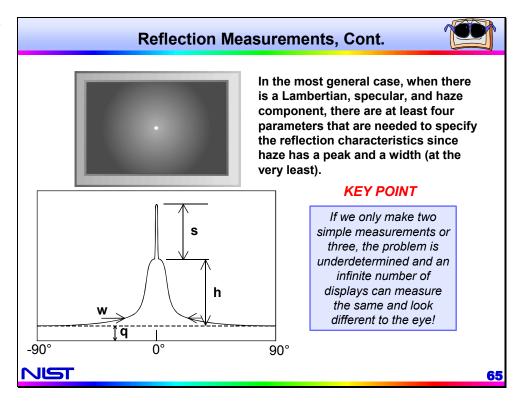
Like the Lambertian component, the haze is proportional to the illuminance; but like the specular component, it follows the specular direction.



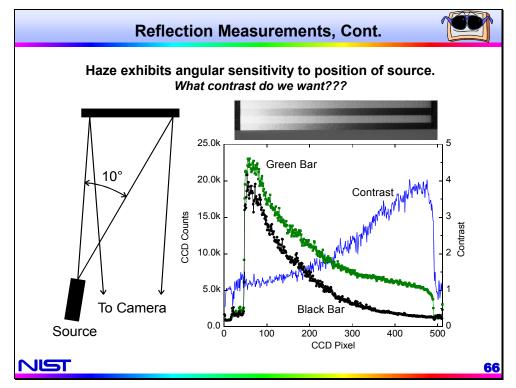


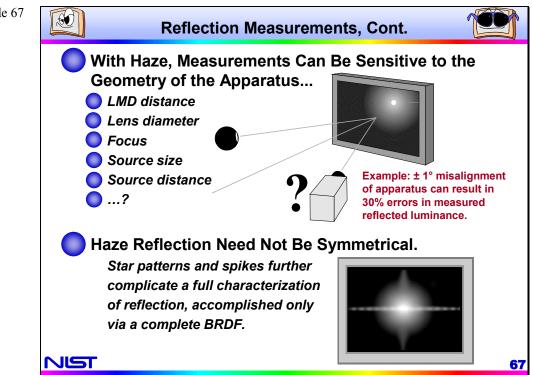


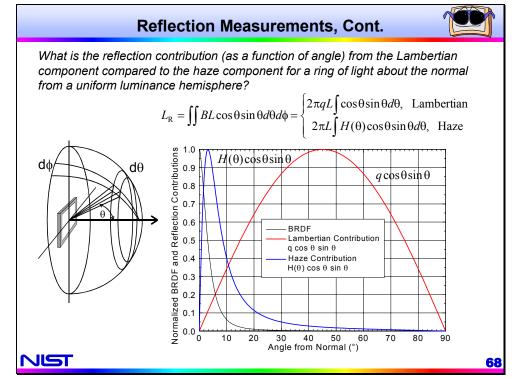
Slide 65

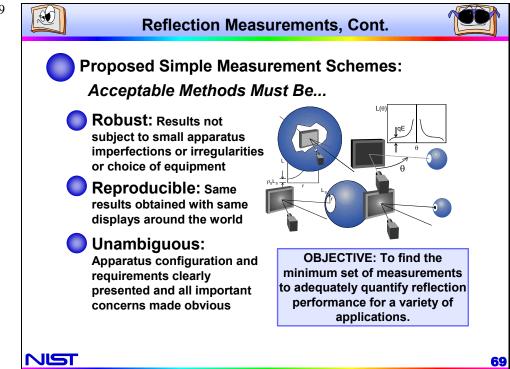


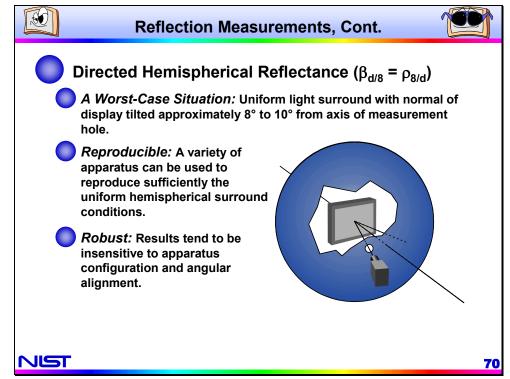




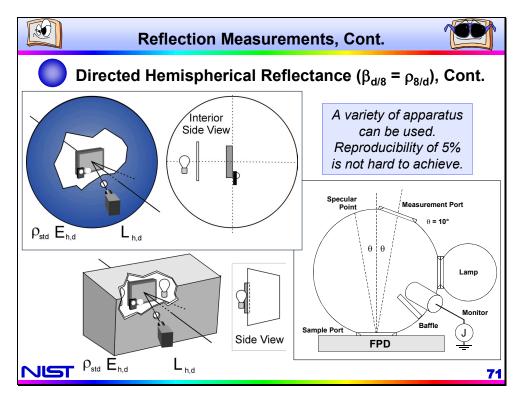






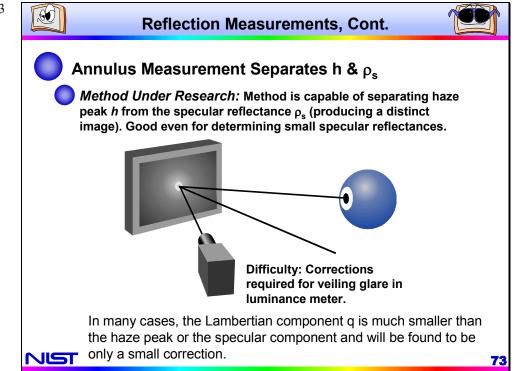


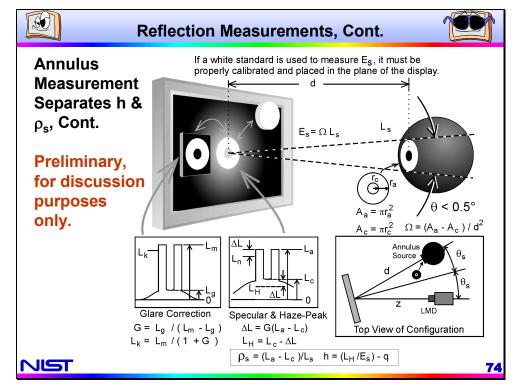
Slide 71



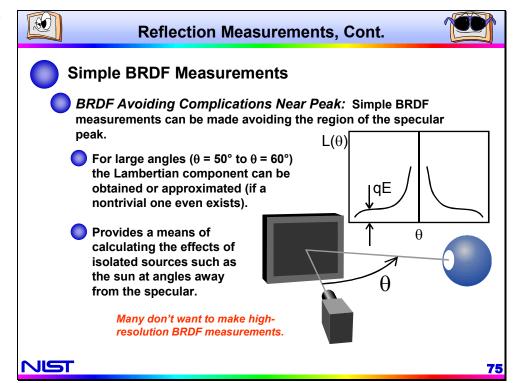
Slide 72 ${\mathfrak G}$ Reflection Measurements, Cont. Directed Hemispherical Reflectance ($\beta_{d/10} = \rho_{10/d}$), Cont. Sampling sphere method Specular Point Measurement Port $\alpha = E_{std} / J_{std}$ θ = 10° Preliminary, for discussion purposes only $\theta \quad \theta$ $E_h = \alpha J_h$, $E_d = \alpha J_d$ $\beta_W = \pi (L_h - L_W)/E_h$ $\beta_{\mathsf{K}} = \pi (\mathsf{L}_{\mathsf{d}} - \mathsf{L}_{\mathsf{K}})/\mathsf{E}_{\mathsf{d}}$ Sample Port **FPD** $L_{W,K}$ for full-screen white, black in darkroom. L_{h,d}, etc. for full-screen white, black with sphere Ambient Contrast [FPDM 308-2] C = contrast under design ambient illuminance E₀. Photodiode monitor is photopic, baffled or recessed to avoid direct rays from source or display.

Shame on me for creating such a busy slide!

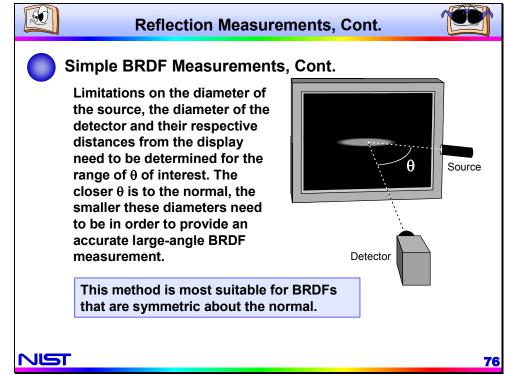


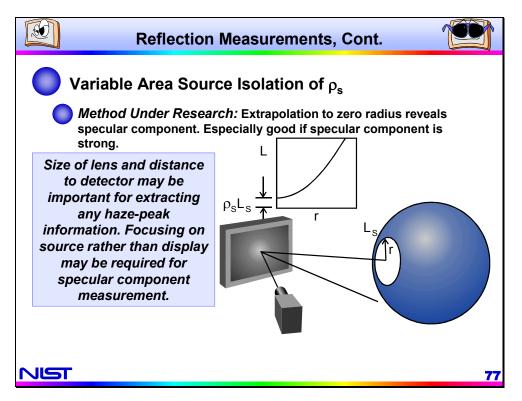


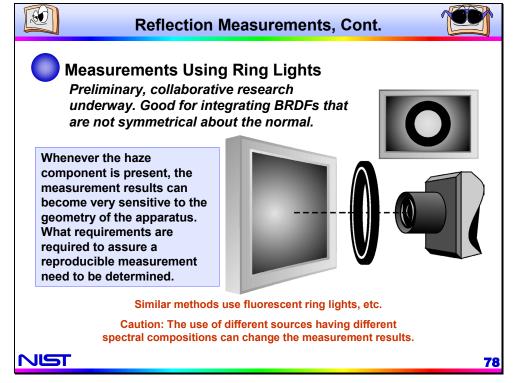
Slide 75

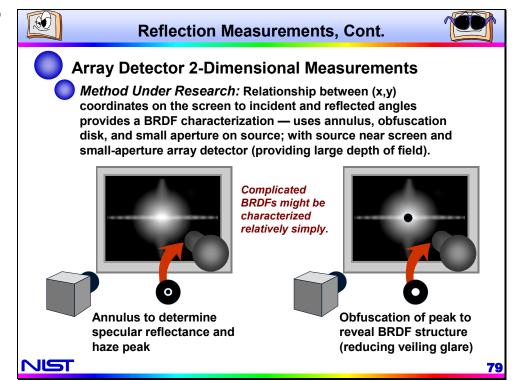


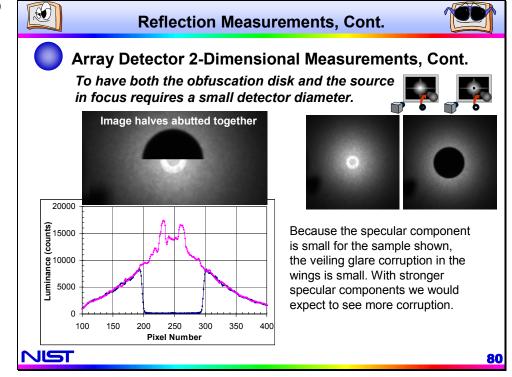
Slide 76

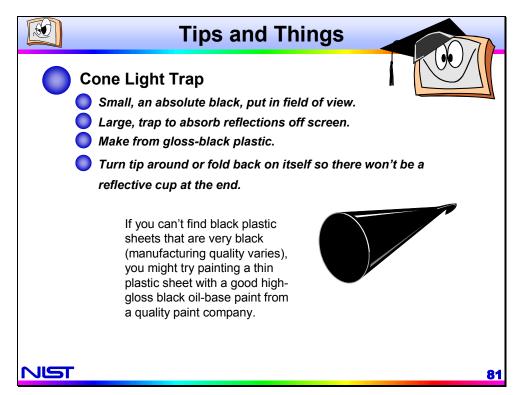


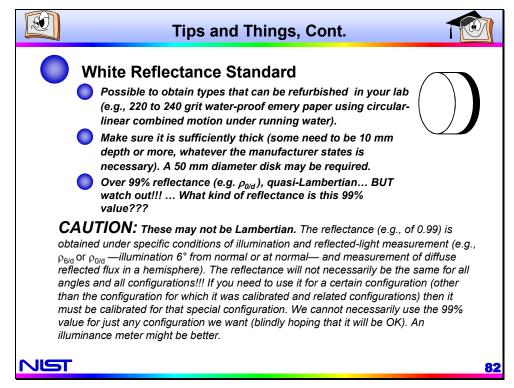


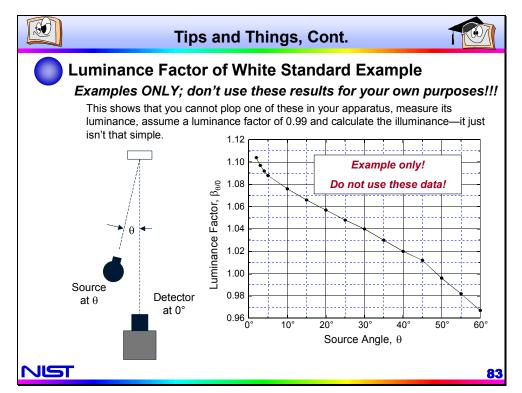




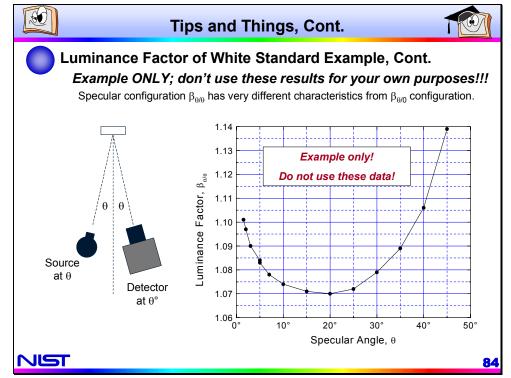




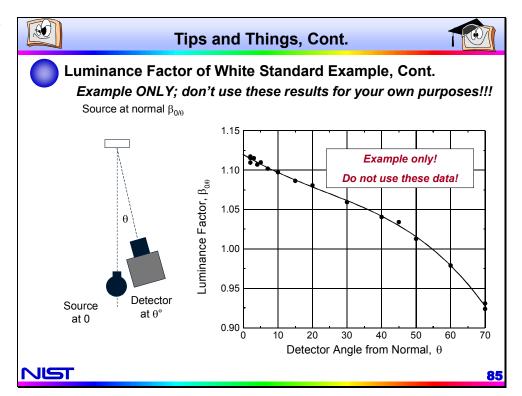




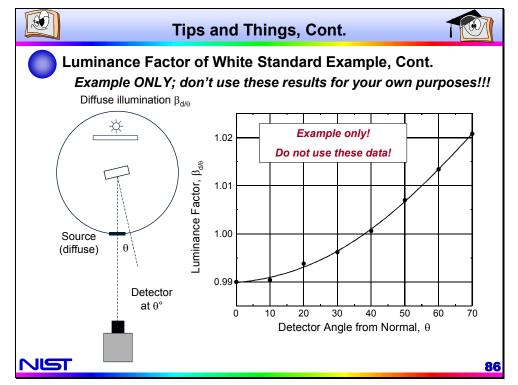


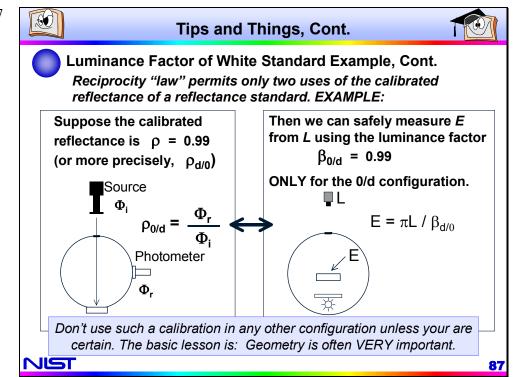


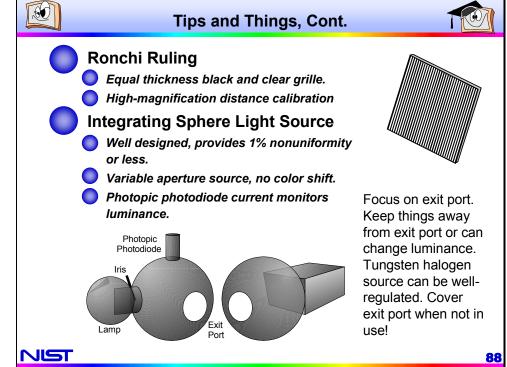
Slide 85

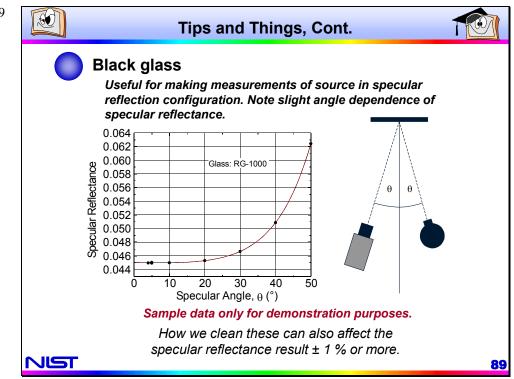


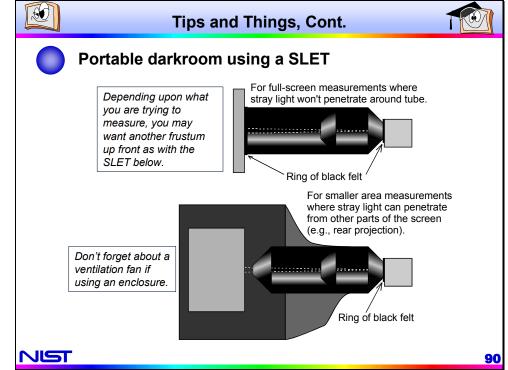
Slide 86

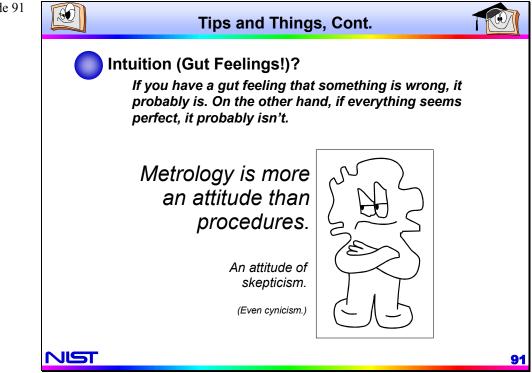












Slide 92 \mathfrak{P} Tips and Things, Cont. Trust your eye, look at what your instrument is seeing from its perspective. C (vatio) 0 10⁸ 10⁷ 10⁶ Light source in dark room. Contrast Appreciation, 10⁵ 10⁴ 10² 10⁻¹ 10⁻² 10⁻¹ 1 10 10² 10³ 10⁴ 10⁵ 10⁶ 10⁷ Proof: multilayer NDF, Luminance, L (cd/m²) then add highlight. What contrast can the eye appreciate? (Depends upon image.) 100:1 300:1 500:1 1000:1 10^4 :1 10^5 :1 10^6 :1 10^7 :1 ...? Examples: (1) Eye sees high contrast, instrument measures low contrast—trust your eye. (2) Reflections from nearby objects? (3) Light from instrument indication illumination? اكال **92**



Tips and Things, Cont.





Diagnostics?

Always think in terms of diagnostics: Are you getting what you think you're getting? If you aren't sure, can you think up a way to test it out?



Whom do you trust?

Don't trust anything or anyone (as much as possible), always try to verify things you are tempted to assume, prove to yourself that everything is working properly and that you are not making inappropriate assumptions.

93

Slide 94



Tips and Things, Cont.





Look for problems, be suspicious.

A bright display can light up a dark room, are you measuring the reflection of your white shirt or the side of a lightly-colored instrument (or wall) along with the screen color? How about equipment lights and displays in the room, do they reflect in the screen being measured? Look and see. Don't assume. If you can see it, the instrument might be affected by it.



Don't over document and then under document!

Don't spend so much time documenting untested and preliminary apparatus and data so that you can't finish the measurement—it's like polishing garbage. <u>Take the time to document thoroughly after it is working properly.</u>



94



Tips and Things, Cont.





What Is "Good Enough"?

We should not compromise good metrology in favor of tradition when that tradition might be based upon inadequate metrology.

For example, people say "Why do we have to measure it so accurately when the eye can't see it?" Well, how was that "limitation" of the eye determined? If the instrumentation used to determine the "rule" is not as good as the eye, then what can't see, the eye or the instrument? If tradition states that we only need 100:1 to adequately render a scene, how was that "rule" determined. What measurements were made? Was the instrumentation capable of an accurate measurement, how do we know? How was "adequately" defined? Be a skeptic!



P¹² —Lest We Forget Working at the Bench...

Perpetrating paperwork, poppycock, plus protocol paralyzes promising project progress producing poor products.

NIST

95

Slide 96



Display Standards



Partial Listing and Contact Information

Notation: (see acronym list in handout)

TC = technical committee WG = working group
SC = subcommittee DS = draft standard
DIS = draft international standard CD = committee draft
PT = project team PL = project leader

- Conformance Standards
 - Specification of criteria to be met
- Measurement Standards
 - **○** Brief descriptions of procedures—most common
 - Detailed descriptions of procedures & diagnostics
- See handout for listing

VIST

96

